





60x120 cm 235/8"x47 /₄" ₩ 9mm 60x60 cm 23%"x23%" ₩ 8mm Sizes

		Requisites for nominal size N				ze N	Exigo					
			Test method	7 cm ≤ N < 15 cm N≥ 15 cm				Polished		Matte		
		Technical features		(mm)	(%)	(mm)	Polished rectified 8mm	rectified 9mm 60x120 cm	Polished rectified 8mm		Matte rectified 8mm	Matte rectified 8mm
Regularity features		Length and width		± 0,9 (*) Non-rect. ± 0,4 (*) Rect.	± 0,6 (*) Non-rect. ± 0,3 (*) Rect.	± 2,0 (*) Non-rect. ± 1,0 (*) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for
		Thickness		± 0,5 (**)	± 5 (**)	± 0,5 (**)	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for
		Straightness of sides		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 1,5 (***) Non-rect. ± 0,8 (***) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for
		Perpendicularity (Measurement only on short edges when L/I ≥ 3)	ISO 10545-2	± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 2,0 (***) Non-rect. ± 1,5 (***) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for
		Surface flatness		c.c. ± 0,8 Non-rect. c.c. ± 0,6 Rect.	c.c. ± 0,5 Non-rect. c.c. ± 0,4 Rect.	c.c. ± 2,0 Non-rect. c.c. ± 1,8 Rect.		Suitable for	Suitable for	Suitable for	Suitable for	Suitable for
				e.c. ± 0,8 Non-rect. e.c. ± 0,6 Rect.	e.c. ± 0,5 Non-rect. e.c. ± 0,4 Rect.	e.c. ± 2,0 Non-rect. e.c. ± 1,8 Rect.	Suitable for					
				w. ± 0,8 Non-rect. w. ± 0,6 Rect.	w. ± 0,5 Non-rect. w. ± 0,4 Rect.	w. ± 2,0 Non-rect. w. ± 1,8 Rect.						
	(0)		ISO 10545-3	E≤ 0,5% Individual Maximum 0,6%				≤0.1%	≤0.1%	≤0.1%	≤0.1%	≤0.1%
Structural features	$\left( \begin{array}{c} \\ \\ \end{array} \right)$	Water absorption level (in% by mass)	ASTM C373-18	Requirement ANSI A137.1-2017 Water Absorption Max < 0,5%				≤0.5%	≤0.5%	≤0.5%	≤0.5%	≤0.5%
Bulk mechanical features	$\uparrow$	Breaking strenght	ISO 10545-4	S ≥ 700N (for thickness < 7,5mm) S ≥ 1300N (for thickness ≥ 7,5mm)				S ≥1500 N	S ≥1500 N	S ≥1500 N	S ≥1500 N	S ≥1500 N
		Bending resistance		R ≥ 35 N/mm²				R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²
		Bending and breaking load resistance (4)(5)	EN 1339 Annex F	-								
		Impact resistance	ISO 10545-5	Declared value			≥0.55	≥0.55	≥0.55	≥0.55	≥0.55	≥0.55
Surface mechanical features		Deep abrasion resistance of unglazed tiles	ISO 10545-6	≤ 175 mm³								

- \* Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).
- $^{**}$  Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).
- \*\*\* Maximum permitted straightness deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- \*\*\*\* Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- \*\*\*\* Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W). e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).
- (1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring.
- (2) The anti-slip performance is guaranteed at the time of delivering the product.
- (3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."
- (4) For further details, please refer to the outdoor design general catalogue.
- (5) Only for products with 20 mm thickness







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		Technical		7 cm ≤ N < 15 cm N ≥ 15 cm		Poliched	Polished	Matte					
		features	Test method	(mm)	(%)	(mm)	Polished rectified 8mm	rectified 9mm 60x120 cm	Polished rectified 8mm	rectified 9mm 60x120 cm	Matte rectified 8mm	Matte rectified 8mm	
	(« <b>[</b> »)	Coefficient of linear thermal expansion	ISO 10545-8	Declared value			≤7MK <sup>-1</sup>	≤7MK <sup>-1</sup>	≤7MK <sup>-1</sup> ≤7MK <sup>-1</sup>		≤7MK <sup>-1</sup>	≤7MK <sup>-1</sup>	
Thermo-	(*)	Thermal shock resistance	ISO 10545-9	Test passed in accordance with ISO 10545-1			Resistant	Resistant	Resistant	Resistant	Resistant	Resistant	
features		Moisture expansion (in mm/m)	ISO 10545-10	Declared value			≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	
	*	Frost resistance	ISO 10545-12	Test passed in accordance with ISO 10545-1			Resistant	Resistant	Resistant	Resistant	Resistant	Resistant	
Physical properties		Bond strenght	EN 1348	Declared value			≥1.0 N/mm² (Class C2 - EN 12004)						
		Reaction to fire	=	Class A1 or A1 <sub>fl</sub>			A1 - A1 <sub>fl</sub>						
Chemical features		Resistance to household chemicals and swimming pool salts		Minimum B class			А	А	А	А	А	А	
		Resistance to low concentrations of acids and alkalis	ISO 10545-13	Declared class			LA	LA	LA	LA	LA	LA	
		Resistance to high concentrations of acids and alkalis		Declared class						НА	НА	НА	
		Stain resistance	ISO 10545-14	Declared class			5	5	5	5	5	5	
		Booted ramp test	DIN EN 16165 ANNEX B (EX DIN 51130)	Declared class		N.C.	N.C.	N.C.	R10	R10	R9		
		Barefoot Ramp test	DIN EN 16165 ANNEX A (EX DIN 51097)	Declared value					A+B	A+B	А		
Safety characteristics (1)(2)		Pendulum friction Test	BS EN 16165 ANNEX C (EX BS 7976)	PTV ≥ 36 classifies the surface as "low slip risk"		≥ 36 Dry ≤ 24 Wet	≥ 36 Dry ≤ 24 Wet	≥36Dry ≤24Wet	≥36Dry ≥36Wet	≥36Dry ≥36Wet	PTV ≥ 36 Wet on demand		
			AS 4586	Declared Classification of the new pedestrian surface materials according to the Pendulum Test					Class P3	Class P3	P3 on demand		
			UNE 41901 EX:2017	Declared value					Class C2	Class C2	C2 on demand		
		Coefficient of friction	B.C.R.A. Rep. CEC/81	Min. Dec. 236/89 of 14/06/89 $\mu$ >0.40 for a sliding leather element on a diffusion floor a sliding hard rubber element on wet floor		on a dry	>0.40Asciutto <0.40Bagnato	>0.40Asciutto <0.40Bagnato		>0.40Asciutto >0.40Bagnato	>0.40Asciutto >0.40Bagnato	>0.40Asciutto	
		Dynamic coefficent of friction (DCOF)	ANSI A 326.3	-		Dry DCOF ≥ 0.42	Dry DCOF≥ 0.42	< 0.42 Wet	Wet DCOF≥ 0.50	Wet DCOF≥ 0.50	> 0.42 Wet		

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